

## 预开松机

## Pre-opener



### 机器特点

- 将称重开包机送过来的原料初步开松，通过送棉风机送到给棉机中；标配压棉装置；喂入长度与开包机数量有关。
- 机架采用Q235-A钢板焊接而成，经定性处理。
- 喂入帘为皮帘。
- 喂入罗拉为钢制沟槽形罗拉，直径 $\phi 110\text{mm}$ ，上下对压结构。
- 开松辊为直径 $\phi 405\text{mm}$ 无缝钢管配套高强梳针钉板，校准动平衡。
- 输棉风机独立传动，配套输棉风管，直径 $\phi 300\text{mm}$ ；配桥型磁铁。
- 喂入由集棉箱光电控制，并设有正、反转倒顺开关。

### Features

- Open and loose the raw fibers sent by the weighing bale opener and then sending to the feeder through blower; Standard configuration with fiber pressing device; The feeding length is related to the quantity of bale openers.
- Machine structure is welded by Q235-A steel, has been ageing treatment.
- Feeding conveyor lattice is leather type.
- Steel grooved feeding roller, 110mm diameter, with upper & lower pressing structure
- 405mm diameter opening roller is made by seamless steel rod provided with highly strong combing spiked bar, calibrated dynamic balance.
- Fiber-feed blowing fan is driven individually, matched with 300mm diameter fiber air-delivery pipe, equipped with a bridge type magnetic piece.
- Feeding is photoelectric control from the fiber collection box, equipped with forward and reverse movement on-off switch.

### 机器参数 Parameters

机幅宽度: Machine Width:	1300mm	辊筒直径: Roller Diameter:	$\phi 450\text{mm}$	输送帘速度: Conveyor Lattice Speed:	$\leq 10\text{m/min}$	产量: Output:	500kg/h
喂入长度: 单台开包机: 2500mm ; 双台开包机: 4950mm Feeding Length: Single set bale opener: 2500mm; Double set bale opener: 4950mm							
主机功率: 主电机7.5kW, 喂入罗拉0.75kW, 风机2.2kw Main Motor Power: Main motor 7.5kW, Feeding roller 0.75kW, Blower 2.2k							

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