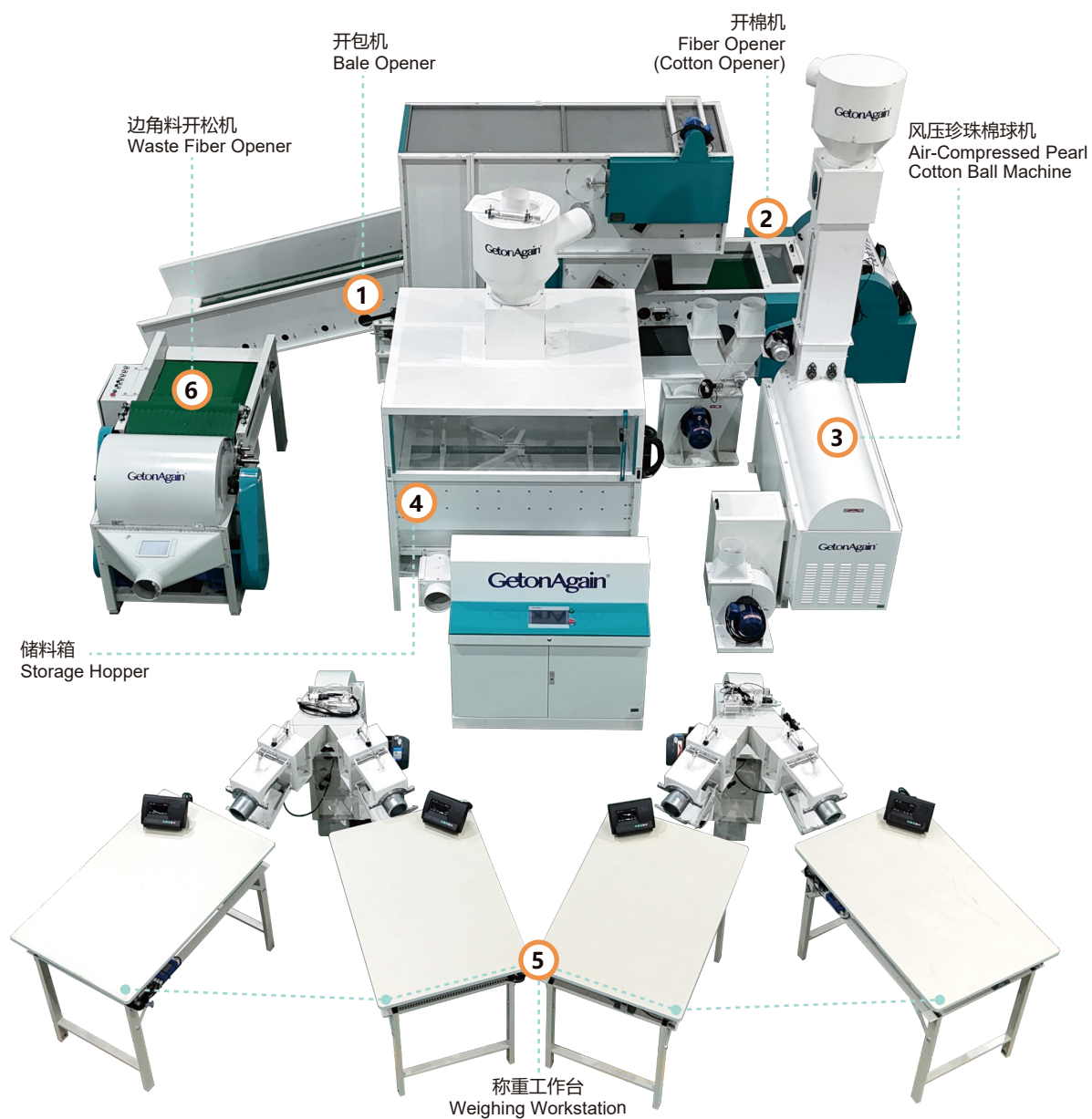


枕芯/抱枕/沙发坐垫填充线

GOA-FF-KB1000-KM900-ZZ300-LX1800-CM/4

Pillow / Cushion / Sofa Seat Filling Line



适用范围

适用于将6D以上的化纤涤纶短纤维原料开松并定量填充到枕头、抱枕、沙发坐垫中。

Application

Suitable for opening and quantitative filling of polyester staple fibers (6D and above) into pillows, cushions, and sofa seat pads.



枕芯/抱枕/沙发坐垫填充线 Pillow / Cushion / Sofa Seat Filling Line

机器特点

•开包机:

用于将大包（一次最多300KG）的纤维棉原料进行初步开松并自动送给开棉机，代替人工喂棉。

•开棉机:

适用于 PP 棉开松，将前道经过初步开松混合的纤维进一步开松混合，并通过梳棉风机输送至下道工序。产量300-350KG/时。

•风压珍珠棉球机:

适用于将3D32/4D32/6D51/7D51/15D64中空化纤材料制作成珍珠大小的球状填充物。

•储料箱:

用于缓存开棉机开松后的化纤或珍珠棉（最多可存20KG），分别送入不同的充棉设备中，同时具有缓存和搅拌功能。

•称重工作台:

充棉结束后，对充棉产品进行称重。误差范围±2g。

•边角料开松机:

用于非织造布边角料开松回收利用（面料含量不超过20%）。产量80KG/时。

Features

•Bale Opener:

Used for the primary loosening of fiber cotton in large bales (up to 300KG per batch) and automatic feeding to the fiber opener, replacing manual feeding.

•Fiber Opener (Cotton Opener):

Suitable for opening PP cotton. Further loosens and blends previously opened fibers, then conveys them to the next process via a carding blower. Output: 300-350KG/hour.

•Air-Compressed Pearl Cotton Ball Machine:

Produces small, pearl-sized filling balls from hollow staple fibers such as 3D32, 4D32, 6D51, 7D51, 15D64.

•Storage Hopper:

Buffers loosened fiber or pearl cotton (up to 20KG) from the opener and deliver to different filling stations, with buffer and mixing functions.

•Weighing Workstation:

Used for weighing products after filling, accuracy ±2g.

•Waste Fiber Opener:

Used for opening and recycling residual non-woven fabric materials. (fabric content ≤20%). Output: 80KG/hour.

主要参数 Parameters

储料容量: Hopper Capacity:	20KG	填充口: Number of Filling Ports:	4
最小填充量: Minimum Filling Weight:	100g	产量: Output:	8-12个/分 (枕芯尺寸: 400*700MM, 350g为例) 8-12 pieces/min (e.g. pillow core, 400*700MM, 350g)
误差范围: Tolerance:	±12%	机器占地尺寸(L×W×H): Machine Footprint:	8000*8000*3500mm
电压: Voltage:	三相380V, 50HZ 3-phase 380V, 50HZ	功率: Power:	45KW
气压: Air Pressure:	1.0MPA	净/毛重: Net/Gross Weight:	6000/7000KG

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